

Léo Gustavo Vailati

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EDUCATION

Vanderbilt University , Nashville, TN Ph.D. in Electrical Engineering, M.S. in Electrical Engineering	GPA 4.0/4.0	Aug. 2023
Federal University of Santa Catarina , Florianópolis, Brazil B.S. in Control and Automation Engineering	GPA 8.7/10.0	Sept. 2015

RESEARCH EXPERIENCE

Vanderbilt University, Nashville, TN Aug. 2017 – Aug. 2023
Center for Rehabilitation Engineering and Assistive Technology / Center for Intelligent Mechatronics
Graduate Research Assistant

- Proposed, developed, and demonstrated a control methodology to optimize energy regeneration in an above-knee prosthesis while providing the user with adequate walking behavior
- Developed and assembled embedded system for an above-knee prosthesis (torque control in a BLDC motor, operation of solenoid clutches, and measurement of IMU, encoders, and load cell sensors)
- Created a control technique that intrinsically guarantees passive behavior in DC motors while enabling accurate torque control; approach can be extended to provide asymmetric behavior to direction of rotation
- Developed and tested walking and stair controllers for a fully-powered above-knee prosthesis
- Investigated biomechanics of stumble events with machine learning classification techniques to identify most relevant features involved in recovery strategy selection
- Developed and validated real-time algorithm to estimate air consumption and actuator motion in industrial pneumatic systems based on pressure sensing at the valve

Federal University of Santa Catarina, Florianópolis, Brazil Mar. 2011 – Sept. 2015
Metrology and Automation Laboratory
Undergraduate Research Intern

- Developed machine vision technique with telecentric lens for inspection of induction motors in a production line of Whirlpool refrigeration compressors
- Participated in the electronic design and was responsible for assembly and programming of a signal acquisition system controlled by FPGA
- Developed image processing and networking software for a novel duct inspection apparatus for Petrobras

PROFESSIONAL EXPERIENCE

Parker Hannifin - Human Motion and Control, Cleveland, OH Mar. 2022 – Dec. 2022
Ekso Bionics, Cleveland, OH Dec. 2022 – Present
Senior Systems Engineer

- Developed embedded software for the Indego exoskeleton and the Nomad powered orthosis
- Improved performance of the low-level motor control subsystems in the Indego exoskeleton
- Improved walking speed adaptability and step initiation in the Nomad orthosis
- Created and executed software testing protocols for a 510(k) submission
- Contributed with the development of multiple auxiliary software units and systems used in production

Custom Technologies, St. Louis, MO Nov. 2017 – Dec. 2021
Engineering Consultant

- Programmed and interconnected industrial PLC, robotic manipulator, and HMI for production cell automation for medical device manufacturer
- Designed and installed electrical and pneumatic subsystems of production cell
- Developed software solutions for data capture (local and cloud databases) and report generation

Nexmatix LLC, St. Louis, MO

Feb. 2016 – Jul. 2017

Automation Engineer

- Was responsible for IIoT prototype and demonstration, including development of custom hardware and software across multiple levels of abstraction:
 - Embedded software for the company's smart pneumatic valve with fault detection system
 - Custom single-wire serial bus for communication between the valves and manifold
 - Electronics and embedded software for valve manifolds: WiFi and cellular versions were tested and demonstrated to potential customers and investors
 - Custom backend software deployed on the cloud to collect data from the valves
 - Web dashboard frontend to display the collected data in real-time
- Built the production test bench with PLC (ladder logic) and HMI
- Developed applications for valve production line, integrating product serialization, testing, and shipping
- Was responsible for IT infrastructure, services, and support

Federal University of Santa Catarina, Florianópolis, Brazil

Vibration and Acoustic Laboratory

Aug. 2014 – Apr. 2015

Control and Automation Consultant

- Specified, procured, and installed instrumentation for the automation of a pneumatic system for near sound speed aerodynamic analysis for Embraer
- Developed LabVIEW software to remotely operate test facility and wrote the user manual
- Implemented controllers to regulate air pressure and maintain jet velocity

University IT Department

Dec. 2009 – May 2011

Intern

- Participated in major upgrade to the university's network backbone
- Administration of network services with Linux and Windows servers

PUBLICATIONS

Vailati, L. G., Goldfarb, M. (2023). On the Benefits and Limitations of Modulated Damping with Passive Motor Control. *Journal of Dynamic Systems, Measurement, and Control*; 145(6)

Culver, S., **Vailati, L. G.**, Goldfarb M. (2022). A Power-Capable Knee Prosthesis with Ballistic Swing-Phase. *IEEE Transactions on Medical Robotics and Bionics*; 4(4): 1034-1045

Vailati, L. G., and Goldfarb, M. (2022). "On Using a Brushless Motor as a Passive Torque-Controllable Brake." *ASME. J. Dyn. Sys., Meas., Control*; 144(9): 091001

Eveld, M. E., King, S. T., **Vailati, L. G.**, Zelik, K. E., Goldfarb, M. (2021). On the Basis for Stumble Recovery Strategy Selection in Healthy Adults. *Journal of Biomechanical Engineering*; 143(7): 071003

Vailati, L. G., Goldfarb, M. (2020). A Method for Mass Flow and Displacement Estimation in a Pneumatic Actuation System Using Valve-Based Pressure Sensing. *IEEE/ASME Transactions on Mechatronics*.

Vailati, L. G. (2016). Development of machine vision system for measurement of airgap in induction motors. Universidade Federal de Santa Catarina (*undergraduate thesis*)

SUMMARY OF SKILLS

Electronics: PCB design, manufacturing, and assembly (Altium, Eagle), embedded software development (Microchip PIC12, 16, 32, and dsPIC, Cypress PSOC 4, Arduino), FPGA (Cyclone III, VHDL), BLDC motor control

Software Development: C, C#, numerical computing (MATLAB, Simulink), version control (GIT), desktop user interfaces (Windows Forms), databases (Microsoft SQL Server, SQLite)

Automation: programming and installation of PLC and HMI systems (Ladder logic, Allen-Bradley CompactLogix, Micro800, Panel View), bench automation and process control with LabVIEW

Languages: English (fluent), French (basic level), Brazilian Portuguese (native)

AWARDS

Brazil Scientific Mobility Program (*Ciência sem Fronteiras*)

Aug. 2012 – Jul. 2013

Awarded scholarship by the Brazilian government for one academic year as a non-degree seeking student at the University of Kansas in Lawrence, KS. Focus: Computer Engineering.